

# THE ECO DECLARATION



Ecma/TC38-TG3/2015/025  
(Rev. 1 – 15 April 2015)

## Annex B1 - Product environmental attributes Imaging equipment

The declaration may be published only when all rows and/or fields marked with \* are filled-in (n.a. for not applicable). Additional information regarding each item may be found under P15.

Brand *	<i>Ricoh</i>	 imagine. change.
Company name *	<i>Ricoh Company Ltd.</i>	
Contact information * e-mail address	<i>RICOH Europe SCM B.V., Blankenweg 24 4612 RC Bergen op Zoom, Netherlands</i>	
Internet site *	<i>www.ricoh.com</i>	
Additional information		

The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.	
Type of product *	<i>Printer</i>
Commercial name *	<i>RICOH Ri 1000 Direct to Garment printer</i>
Model number *	<i>Ri 1000</i>
Issue date *	<i>11 July 2019</i>
Intended market *	<input type="checkbox"/> Global <input checked="" type="checkbox"/> Europe <input type="checkbox"/> Asia, Pacific & Japan <input type="checkbox"/> Americas <input type="checkbox"/> Other
Additional information	


This is an uncontrolled copy when in printed form. Please refer to the contact information for the latest version.

<p><b>About Annex B1</b></p> <p>Annex B1 reflects Product environmental attributes relevant for Imaging products. The following items from the ECMA-370 Main body are not shown in the template:</p> <p>P9.1 PTEC, ETEC and display resolution P12.1-P12.2 Ergonomic requirements.</p>
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Model number *	<i>Ri 1000</i>	Logo	<b>RICOH</b> imagine. change.
Issue date *	<i>11 July 2019</i>		

Product environmental attributes - Legal requirements		Requirement met		
Item		Yes	No	n.a.
<b>P1</b>	<b>Hazardous substances and preparations</b>			
P1.1*	Products do comply with the current European RoHS Directive. (See legal reference and NOTE B1)	X	<input type="checkbox"/>	
P1.2*	Products do not contain Asbestos (see legal reference). Comment: Legal reference has no maximum concentration value.	X	<input type="checkbox"/>	
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorocarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (see legal reference). Comment: Legal reference has no maximum concentration values.	X	<input type="checkbox"/>	
P1.4*	Products do not contain more than; 0,005% polychlorinated biphenyl (PCB), 0,005% polychlorinated terphenyl (PCT) in preparations (see legal reference).	X	<input type="checkbox"/>	
P1.5*	Products do not contain more than 0,1% short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP (see legal reference).	X	<input type="checkbox"/>	
P1.6*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0,5 µg/cm <sup>2</sup> /week (see legal reference). Comment: Max limit in legal reference when tested according to EN1811:2011-5.	<input type="checkbox"/>	<input type="checkbox"/>	X
P1.7*	REACH Article 33 information about substances in articles is available at (add URL or mail contact): emo@ricoh-europe.com	X	<input type="checkbox"/>	<input type="checkbox"/>
<b>P2</b>	<b>Batteries</b>			
P2.1*	If the product contains a battery or an accumulator, the battery/accumulator is labeled with the disposal symbol. Information on proper disposal is provided in user manual. (See legal reference)	X	<input type="checkbox"/>	<input type="checkbox"/>
P2.2*	Batteries or accumulators do not contain more than 0,0005% of mercury or 0,002% of cadmium. (See legal reference)	X	<input type="checkbox"/>	<input type="checkbox"/>
P2.3*	Batteries and accumulators are readily removable. (See legal reference)	X	<input type="checkbox"/>	<input type="checkbox"/>
<b>P3</b>	<b>Conformity verification &amp; Eco design (ErP)</b>			
P3.1*	The product is CE-marked to show conformance with applicable legal requirements (see legal reference). The Declaration of Conformity can be requested at (add link or e-mail address): <a href="mailto:emo@ricoh-europe.com">emo@ricoh-europe.com</a>	X	<input type="checkbox"/>	<input type="checkbox"/>
P3.2*	The product complies with the Eco design requirements for energy-related products, (see legal reference). Required information is; <input type="checkbox"/> given in item P15 or added to this document, <input type="checkbox"/> available at (add URL):	X	<input type="checkbox"/>	<input type="checkbox"/>
		<input type="checkbox"/>	X	<input type="checkbox"/>
<b>P4</b>	<b>Consumable materials</b>			
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0,01% (see legal reference and NOTE B1).	<input type="checkbox"/>	<input type="checkbox"/>	X
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0,1% by weight (see legal reference).	X	<input type="checkbox"/>	<input type="checkbox"/>
P4.3*	If the ink/toner formulation/preparation is classified as hazardous or contains a substance for which there are Community workplace exposure limits, the product/packaging is adequately labeled according to applicable regulations and a Safety Data Sheet (SDS) in accordance with these requirements is available (see legal reference).	X	<input type="checkbox"/>	<input type="checkbox"/>
<b>P5</b>	<b>Product packaging</b>			
P5.1*	Packaging and packaging components do not contain more than 0,01% lead, mercury, cadmium and hexavalent chromium by weight of these together.	X	<input type="checkbox"/>	
P5.2*	The packaging materials are marked with abbreviations and numbers indicating the nature of the material(s) used (see legal reference).	<input type="checkbox"/>	X	<input type="checkbox"/>
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (see legal reference). Comment: Legal reference has no maximum concentration values.	X	<input type="checkbox"/>	<input type="checkbox"/>
<b>P6</b>	<b>Treatment information</b>			
P6.1*	Information for recyclers/treatment facilities is available (see legal reference).	X	<input type="checkbox"/>	<input type="checkbox"/>

NOTE B1 Restriction applies to the homogeneous material, unless other specified and expressed in weight %. Stating "Yes" means that the product is compliant with the mandatory requirements.

Model number *	Ri 1000	Logo	 imagine. change.
Issue date *	11 July 2019		

Product environmental attributes - Market requirements (See General NOTE GN below)		Requirement met		
- Environmental conscious design		Yes	No	n.a.
Item	*=mandatory to fill in. Additional information regarding each item may be found under P14.			
<b>P7</b>	<b>Design</b>			
	<b>Disassembly, recycling</b>			
P7.1*	Parts that have to be treated separately are easily separable	X	<input type="checkbox"/>	<input type="checkbox"/>
P7.2*	Plastic materials in covers/housing have no surface coating.	X	<input type="checkbox"/>	<input type="checkbox"/>
P7.3*	Plastic parts > 100 g consist of one material or of easily separable materials.	X	<input type="checkbox"/>	<input type="checkbox"/>
P7.4*	Plastic parts > 25 g have material codes according to ISO 11469 referring ISO 1043-4.	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.5	Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools.	X	<input type="checkbox"/>	<input type="checkbox"/>
P7.6*	Labels are easily separable. (This requirement does not apply to safety/regulatory labels).	X	<input type="checkbox"/>	<input type="checkbox"/>
	<b>Product lifetime</b>			
P7.7*	Upgrading can be done e.g. with processor, memory, cards or drives	X	<input type="checkbox"/>	<input type="checkbox"/>
P7.8*	Upgrading can be done using commonly available tools	X	<input type="checkbox"/>	<input type="checkbox"/>
P7.9.	Spare parts are available after end of production for: 7 years			<input type="checkbox"/>
P7.10	Service is available after end of production for: 7 years			<input type="checkbox"/>
	<b>Material and substance requirements</b>			
P7.11*	Product cover/housing material type (e.g. plastics, metal, aluminum): Material type: <b>Metal</b> Material type: <b>ABS</b> Material type: <b>PMMA</b>			
P7.12	Insulation materials of external electrical cables are PVC free.	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.13	Insulation materials of internal electrical cables are PVC free.	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.14	External plastic casing/cover parts > 25 g contain no more than 0,1% weight (1000 ppm) bromine and 0,1% weight (1000 ppm) chlorine attributable to brominated flame retardants, chlorinated flame retardants, and polyvinyl chloride or 0,3% weight (3000 ppm) bromine and 0,3% weight (3000 ppm) chlorine in parts containing more than 25% post-consumer recycled content.	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.15	Printed circuit boards, PCBs (without components) are low halogen: all <input type="checkbox"/> PCBs > 25 g <input type="checkbox"/> are low halogen as defined in IEC 61249-2-21. (See NOTE B2)	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.16	Flame retarded plastic parts > 25 g in covers / housings are marked according ISO 1043-4: Marking:	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.17	Alt. 1: Chemical specifications of flame retardants in printed circuit boards > 25 g (without components): TBBPA (additive) <input type="checkbox"/> , TBBPA (reactive) <input type="checkbox"/> (See NOTE B3), Other; chemical name:                      , CAS #:                      ; Alt. 2: Chemical specifications of flame retardants in printed circuit boards (without components) > 25 g according ISO 1043-4:	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.18	Alt. 1: Flame retarded plastic parts > 25 g contain the following flame retardant substances/preparations in concentrations above 0,1%: 1. Chemical name:                      , CAS #:                      (See NOTE B4) 2. Chemical name:                      , CAS #:                      " 3. Chemical name:                      , CAS #:                      " Alt. 2: Chemical specifications of flame retardants in plastic parts > 25 g according ISO 1043-4:	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.19	In plastic parts > 25 g, flame retardant substances/preparations above 0,1% are used which have been assigned the following Risk phrases;                      and Hazard statements: The source(s) for these classifications is/are found at (add URL(s)):                      ,                      (See NOTE B5)	<input type="checkbox"/>	X	<input type="checkbox"/>
P7.20*	Postconsumer recycled plastic material content is used in the product (See NOTE B6): If YES; at least one of the two alternatives below shall be answered; a) Of total plastic parts' weight > 25 g, the postconsumer recycled plastic material content (calculated as a percentage of total plastic by weight) is                      %. or b) The weight of recycled material is                      g.	<input type="checkbox"/>	X	<input type="checkbox"/>

GENERAL NOTE Standard references should direct to the latest version of a standard. If an older version of a standard is used, section P15 shall be used for explanation.

NOTE B2 IEC 61249-2-21 defines maximum limits of 900 ppm for each of the substances chlorine and bromine and a maximum limit of 1500ppm of these substances combined. The standard does not address fluorine, iodine and astatine which are included in the group of halogens.

NOTE B3 and B4 A Guidance document on Chemical substances is available; see <http://www.ecma-international.org/publications/standards/Ecma-370.htm>

NOTE B5 If a certain substance has been assigned a certain risk phrases / hazard statement in the referenced source, this does not necessarily mean the substance has been tested for all of the hazards referred to by a certain customer.

NOTE B6 Applies to a product containing plastic parts whose combined weight exceeds 100 g with the exception of printed circuit boards, cables, connectors and electronic components and bio-based plastic material.

Model number *	Ri 1000	Logo <b>RICOH</b> imagine. change.
Issue date *	11 July 2019	

Product environmental attributes - Market requirements (continued)					Requirement met		
Item					Yes	No	n.a.
<b>Material and substance requirements (continued)</b>							
P7.21*	Biobased plastic material content is used in the product (See NOTE B7): If YES; at least one of the two alternatives below shall be answered; a) Of total plastic parts' weight > 25 g, the biobased plastic material content (calculated as a percentage of total plastic by weight) is %. or b) The weight of the biobased plastic material is g.				<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
P7.22*	Light sources are free from mercury, i.e. less than 0,1 mg/lamp. If mercury is used specify: Number of lamps: and maximum mercury content per lamp: mg				<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P8 Batteries</b>							
P8.1*	Battery chemical composition: <i>Lithium-ion battery</i>						<input type="checkbox"/>
<b>P9 Energy consumption (See NOTE B8)</b>							
P9.1 For the product the following power levels or energy consumptions are reported:							
Energy mode *	Power level at 100 V AC	Power level at 115 V AC	Power level at 230 V AC	Reference/Standard for modes and test method *	<input type="checkbox"/>		
Sleep mode for ENERGY STAR® Operational Mode (OM) products	W	W	W		<input checked="" type="checkbox"/>		
Standby/off mode for ENERGY STAR Operational Mode (OM) products	W	W	W		<input checked="" type="checkbox"/>		
TEC value for ENERGY STAR TEC products (TEC= Typical Energy)	kWh/week	kWh/week	kWh/week		<input checked="" type="checkbox"/>		
<b>Operating Mode</b>	W	W	45.3 W		<input type="checkbox"/>		
<b>Ready Mode</b>	W	W	W		<input checked="" type="checkbox"/>		
<b>Plug-in energy</b>	W	W	W		<input checked="" type="checkbox"/>		
	W	W	W		<input type="checkbox"/>		
	W	W	W		<input type="checkbox"/>		
	W	W	W		<input type="checkbox"/>		
External Power Supply Efficiency Level (International Efficiency Marking Protocol) * :					<input checked="" type="checkbox"/>		
Print/Scan Speed * : 0.74 images per minute					<input type="checkbox"/>		
Default time to enter energy save mode: minutes					<input checked="" type="checkbox"/>		
P9.2*	Information about the energy save function is provided with the product.				<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<b>P10 Emissions</b>							
<b>Noise emission – Declared according to ISO 9296 (See NOTE B9)</b>							
P10.1	Mode	Mode description	Statistical upper limit A-weighted sound power level, $L_{WA,C}$ (B)				
	Idle	* <i>Stand-by</i>	* <b>2.1</b>				
	Operation	* <i>Operating mode – Monochrome</i>	* <b>N.A.</b>				
	Other mode	<i>Operating mode - Color</i>	<b>6.8</b>				
Measured according to: <input type="checkbox"/> ISO 7779 <input type="checkbox"/> ECMA-74 <input checked="" type="checkbox"/> Other (only if not covered by ECMA-74)							

NOTE B7 The following is to be excluded from the calculation of percentage: printed circuit boards, labels, cables, connectors and electronic components and postconsumer recycled plastic.

NOTE B8 A Guidance document on Energy Efficiency is available; see <http://www.ecma-international.org/publications/standards/Ecma-370.htm>

NOTE B9 A Guidance document on Acoustic Noise is available; see <http://www.ecma-international.org/publications/standards/Ecma-370.htm>



## Legal references Europe Annex B1

Reference	Declaration item
Directive 2011/65/EU (RoHS Directive) * * Specific exemptions apply for certain products and applications.	P1.1, P4.1
(EC) 1907/2006(REACH, Annex XVII)	P1.2, P1.4, P1.6, P1.7, P4.2
Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000, (Marketing and use of Ozone layer depleting substances)	P1.3, 5.3
Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002	P1.5
"REACH" Regulation (1907/2006), annex VII	P1.10
Directive 2013/56/EC (Battery and accumulators Directive) * * These provisions shall not apply where, for safety, performance, medical or data integrity reasons, continuity of power supply is necessary and requires a permanent connection between the appliance and the battery or accumulator.	P2.1, P2.2, P2,3, P8.1
Directive 2006/95/EC (Low Voltage Directive)	P3.1
Directive 2004/108/EC (EMC Directive)	P3.1
Directive 1999/5/EC (R&TTE Directive)	P3.1
Regulation (EC) 801/2013 amending Regulation (EC) No 1275/2008 with regard to ecodesign requirements for standby, off mode electric power consumption of electrical and electronic household and office equipment, and amending Regulation (EC) No 642/2009 with regard to ecodesign requirements for televisions	P3.1, P3.2
Regulation (EC) 1907/2006 (REACH Regulation), Article 31, annex II)	P4.3
Regulation (EC) 1272/2008 (CLP Regulation)	P4.3, P7.19
Directive 2004/12/EC ( Packaging Directive)	P5.1
Decision 97/129/EC ( Secondary packaging legislation)	P5.2
Directive 2012/19/EU (WEEE directive)	P6.1